

PRECISION SADDLE TREE™

THE ADVANTAGE OVER YOUR COMPETITION



FIRST EDITION SADDLE TREE & ACCESSORIES CATALOG

≡ The *Precision* ≡ behind Precision Saddle Tree



We use three-dimensional scanners and computer aided design (CAD) software to engineer parts which are cut on CNC machines. This equipment allows us to produce parts that are the same each and every time.

The right bar is a mirror image of the left bar. The right side of the swell is identical to the left side. This unmatched *precision* allows us to construct trees that fit perfectly together - without the use of fillers - providing for greater strength and the highest level of consistency in the industry.



Once we capture the fit for horse and rider we are looking for in our CAD equipment, we then reverse engineer the bars to create a jig. Our new Jigging System ensures the swells and cantle are properly centered on the bars and the horn is centered on the swell. We don't eye ball 'em! We then assemble our trees in jigs to give you the same fit each and every time you buy a tree from us whether you buy it today, three months from now, or next year.

Our saddle trees are made with White Pine. We use Finland Birch plywood in our laminated swells. All trees are made in Yoakum, Texas by our team of skilled craftsmen.

**MADE
IN THE
USA**



PRECISION SADDLE TREE, INC.
211 East Hickey Street, P.O. Box 232
Yoakum, Texas 77995
877-916-TREE ★ Fax 361-485-6784
www.PrecisionSaddleTree.com

We want to partner with you and your large or small shop to better serve your customer and to offer you a superior advantage over your competition.

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PRECISION

BUILT



KEVLAR®

TOUGH

≡ Tree Delivery to Fit Your Needs ≡

∞ **Precision Built** ∞
Kevlar® Tough



Your Tree Any Way You Want It in 3-4 Weeks*

* This is a guesstimate. Delivery times may vary.



In-Stock Tree Program

Choose from set sizes and designs

Guaranteed to ship within 3 days or it ships for FREE Fed Ex Ground in the Continental U.S.



Rush Tree Delivery Program

One Week - \$75

Your tree any way you want! Add \$75 to your order. We'll complete your tree in one week* from the time we take your order.

* Add \$75 for each tree you need rushed. There is no guarantee of delivery with this service. If we don't get 'er done when we say, we won't charge you the \$75.



≡ Performance Testing ≡

Why We Choose Kevlar®

In February of 2008, American Industrial Testing, an independent engineer, concluded some testing for Precision Saddle Tree, Inc. American found that on average it took 866 lbs. more direct pressure to break our Kevlar® trees vs. our competitor's rawhide trees.

Test Methodology:

Performance testing was completed on five (5) rawhide trees and five (5) Kevlar® reinforced trees made by Precision Saddle Tree, Inc. The rawhide trees all had laminated fronts, and horns were bolted on. The trees constructed by Precision Saddle Tree, Inc. were constructed without laminated fronts, horns were secured with stainless steel screws, reinforced with Kevlar®, and over-sprayed with DURAhide™.

Pressure was applied to the horn at a 60 degree angle (+/-) five degrees and continuously applied in a slow steady manner until each tree was destroyed.

The average breaking strength of the rawhide covered trees was 5,804 lbs based on consecutive loads of (6,263 – 7,400 – 3,750). The average breaking strength of the Kevlar® covered trees was 6,670 lbs based on consecutive loads of (6,760 – 7,650 – 5,600). All loads are reported in pounds of direct pressure.

What is Kevlar®?

Kevlar® fibers are 43 percent lighter than typical fiberglass, 10 times stronger than aluminum, and literally five times stronger than steel. Kevlar® is the registered trademark for a para-aramid synthetic fiber. Developed at DuPont in 1965, this high strength material was first commercially used in the early 1970s as a replacement for steel in racing tires. Kevlar® has excellent resistance to high and low temperatures. Because of its immense strength, we can accomplish things with Kevlar® that cannot be done with traditional coverings.

Need more convincing about why we love using Kevlar®?

The broken tree pictured left is how we received it in a box in three pieces. We took the tree apart, repaired it, and reinforced it with Kevlar® at the stress points. The tree on the right is the repaired tree now stronger than the original. Leather fits back on with greater ease and the horse and rider get the same familiar fit.

Before



After

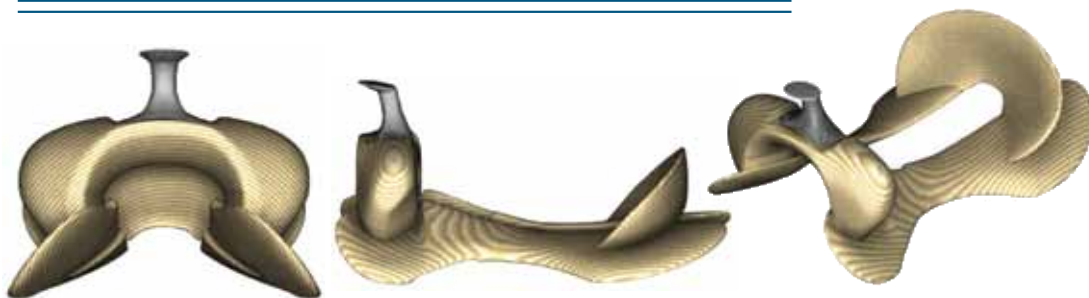


*We place a limited, conditional LIFETIME warranty on Kevlar® trees against breakage.
The warranty is limited to normal and intended use of the product.*

Ropers

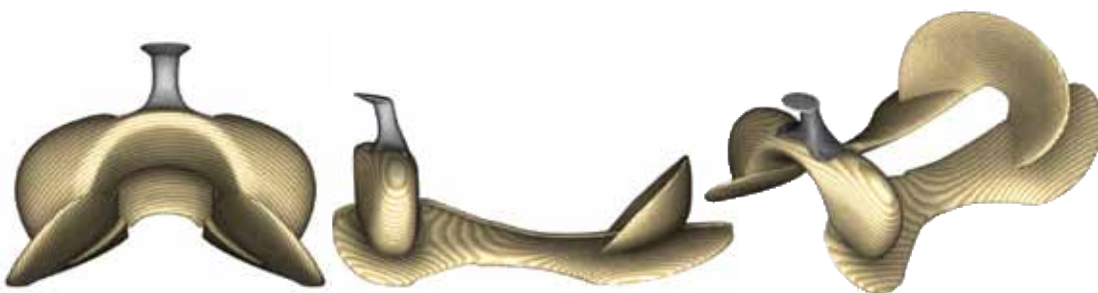
4826 TM Ranch

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13" or 14"
 Cantle: 4" x 13"



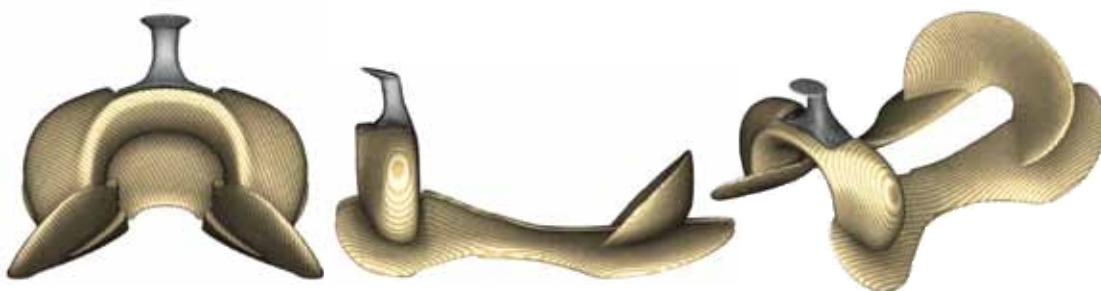
4832 Olin Young (OY)

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 4" x 13"



4834 Betty Gayle Cooper (BGC)

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8 ½"
 Swell Width: 12 ½"
 Cantle: 4" x 13"



4836 JW Roper

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 4" x 13"

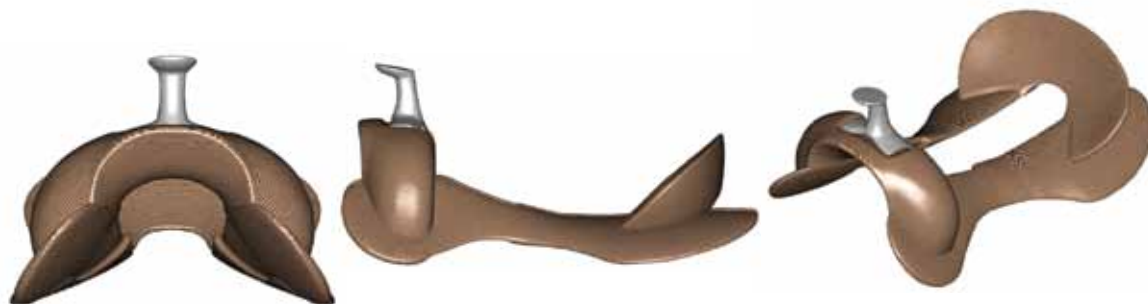


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Ropers

4840 Heavy Bowman

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height:
 8" or 8 ½"
 Swell Width: 13"
 Cantle: 4" x 13"



4732 Roper

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 4" x 13"



4744 AZ Roper

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 4" x 13"



4746 Tucson Roper

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 14"
 Cantle: 4" x 13"



4837 Chuck Shepard Roper

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 4" x 13"



Will James Ropers

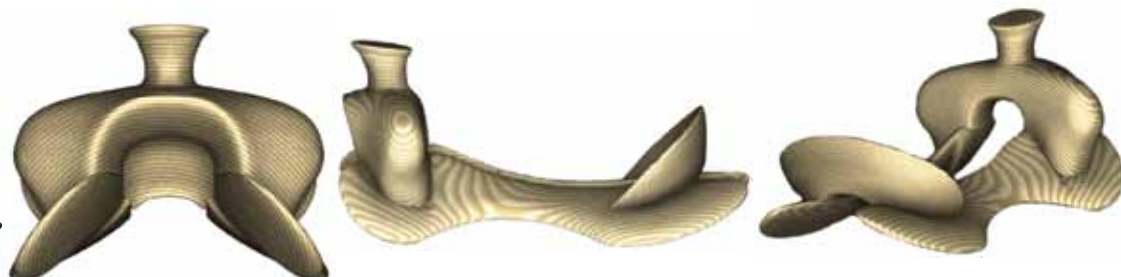
4821 Will James

Sizes: 14 ½"-18"
Gullet Width:
6 ¼" or 6 ½"
Gullet Height: 8"
Swell Width: 13" or 14"
Cantle: Semi-Shovel
4" x 11 ½"



4823 Will James WP

Sizes: 14 ½"-18"
Gullet Width:
6 ¼" or 6 ½"
Gullet Height: 8"
Swell Width: 13" or 14"
Cantle: Cowboy 4" x 13"
Horn: 3" Wood Post,
3 ¾" Cap



4808 West Texas WJ

Sizes: 14 ½"-18"
Gullet Width:
6 ¼" or 6 ½"
Gullet Height: 8 ½"
Swell Width: 14"
Cantle: Semi-Shovel
4" x 11 ½"



4856 KC Will James

Sizes: 14 ½"-18"
Gullet Width:
6 ¼" or 6 ½"
Gullet Height: 8 ¾"
Swell Width: 14"
Cantle: Cowboy 4" x 13"



4858 Great Falls WJ

Sizes: 14 ½"-18"
Gullet Width: 6 ¼" or 6 ½"
Gullet Height: 8 ½"
Swell Width: 14"
Cantle: Semi-Shovel
4" x 11 ½"
Horn: 3" Wood Post,
3 ¾" Cap



Modified Association Ropers

4828 Modified Association

Sizes: 14 ½"-18"

Gullet Width:

6 ¼" or 6 ½"

Gullet Height: 8"

Swell Width: 13"

Cantle: 4" x 13"



4838 Modified Association with WP horn

Sizes: 14 ½"-18"

Gullet Width:

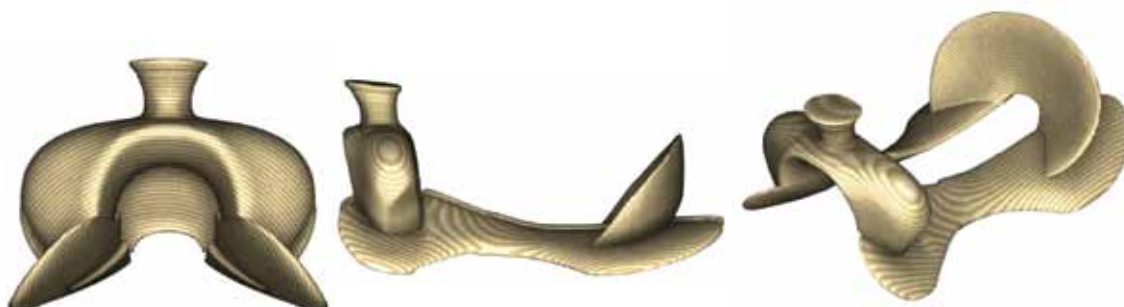
6 ¼" or 6 ½"

Gullet Height: 8 ½"

Swell Width: 13"

Cantle: 4" x 13"

Horn: 3" Wood Post with 3 ¾" cap



4842 Dakota Association

Sizes: 14 ½"-18"

Gullet Width:

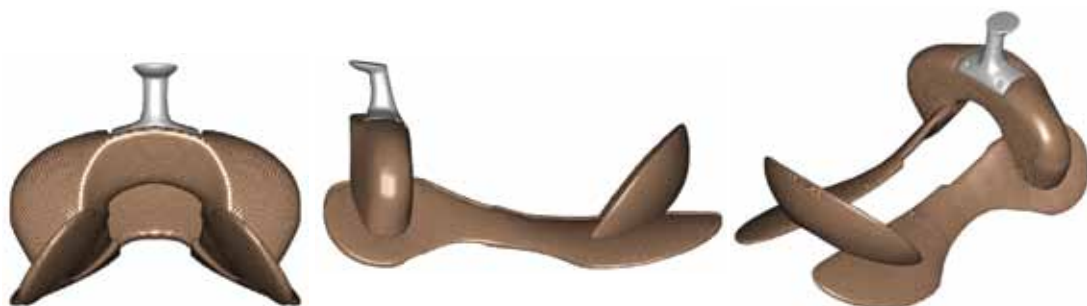
6 ¼" or 6 ½"

Gullet Height:

8" or 8 ½"

Swell Width: 13 ½" or 14"

Cantle: 4" x 13"



4740 Sam Houston

Sizes: 14 ½"-18"

Gullet Width:

6 ¼" or 6 ½"

Gullet Height: 8"

Swell Width: 13 ¾"

Cantle: 4" x 13"



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≡ Big Swells and Turn Back ≡

4848 Low Moose

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13 ½"
 Cantle: 4" x 13"



4846 Bull Moose

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8 ½"
 Swell Width: 13 ½"
 Cantle: 4" x 13"



4884 Fits Better

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13 ½"
 Cantle: 4" x 13"



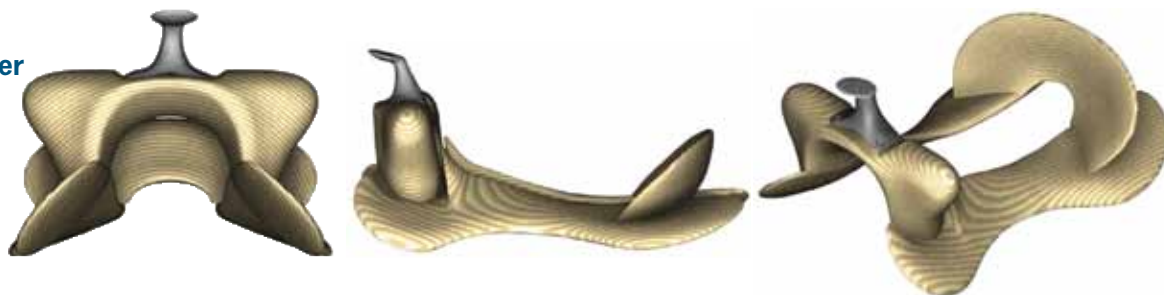
4886 Bear Trap

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 9"
 Swell Width: 15 ¾"
 Cantle: 4" x 13"



4395 Little Wonder

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 4" x 13"



Competition Ropers

4353 Rio Roper

Sizes: 14"-17"
Gullet Width:
6 1/4" or 6 1/2"
Gullet Height: 8"
Swell Width: 12"
Cantle: 3 3/4" x 12 1/2"



4354 Hogg Calf Roper

Sizes: 14 1/2"-18"
Gullet Width:
6 3/4" or 7"
Gullet Height: 7 1/4"
Swell Width: 12 3/4"
Cantle: 3 1/2" x 13"



4805 BGC

Sizes: 14 1/2"-18"
Gullet Width:
6 3/4" or 7"
Gullet Height: 7 1/2"
Swell Width: 12 1/4"
Cantle: 3 1/2" x 13"



4807 Bowman

Sizes: 14 1/2"-18"
Gullet Width:
6 3/4" or 7"
Gullet Height: 7 1/2"
Swell Width: 12 1/4"
Cantle: 3 1/2" x 13"



4809 OY

Sizes: 14 1/2"-18"
Gullet Width:
6 3/4" or 7"
Gullet Height: 7 1/2"
Swell Width: 13"
Cantle: 3 1/2" x 13"



Competition Ropers

4810 TM

Sizes: 14 ½"-18"

Gullet Width:

6 ¾" or 7"

Gullet Height: 7 ½"

Swell Width: 13"

Cantle: 3 ½" x 13"



4844 BW Roper

Sizes: 14 ½"-18"

Gullet Width:

6 ¾" or 7"

Gullet Height: 8"

Swell Width: 13"

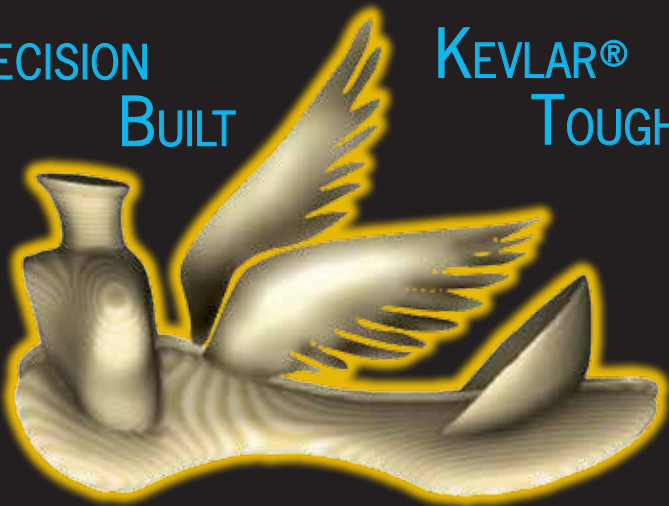
Cantle: 4" x 13"



PRECISION SADDLE TREE™

PRECISION
BUILT

KEVLAR®
TOUGH



The Advantage Over Your Competition

We Have A
RUSH
Tree Program

One Week - \$75

Add \$75 to the price of your tree.
We'll complete your tree in one week*
from the time we take your order.
Please call for more information.

*There is no guarantee of delivery with this service. If we don't get 'er done when we say, we won't charge you the \$75 bucks!

211 East Hickey Street
Yoakum, Texas 77995
877-916-8733
PrecisionSaddleTree.com

PRECISION SADDLE TREE™

The advantage over your competition.

TREE REPAIR SERVICE

- ① Broken tree is repaired to the original fit
We remove the old rawhide and repair the tree to the original fit.

- ② As strong or stronger than the original
Tree is reinforced with Kevlar®, which is literally five-times stronger than steel, and oversprayed with DURAHIDE™ to seal out moisture.

A lifetime warranty against breakage with normal and intended use is placed on all Kevlar® reinforced repair trees.



Broken tree as received in a box
in seven pieces



WHY IS TREE REPAIR A GOOD DEAL?

- ① Leather fits back with greater ease
- ② Same familiar fit to horse and rider
- ③ Timely and Affordable
Three weeks - starting at \$ 200

Tree fully repaired
Shown with Kevlar® Clear Coat
\$265 as shown

Courtesy of Gary's Boots & Saddles in Junction, Texas

For more information or a FREE
catalog call 877-916-TREE or visit
PrecisionSaddleTree.com



Working Cutters

Kevlar® Reinforced

4406

BM Working Cutter

Sizes: 14 ½"-18"

Gullet Width:

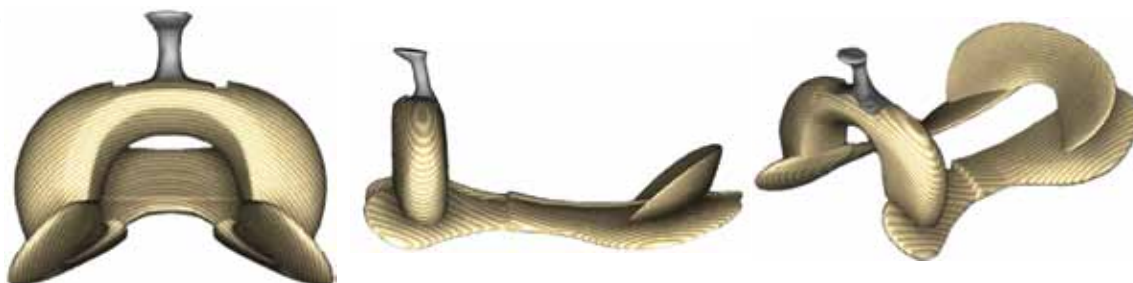
6 ½" or 6 ¾"

Gullet Height:

8" or 8 ½"

Swell Width: 13"

Cantle: 3" x 13"



4410

BW Working Cutter

Sizes: 14 ½"-18"

Gullet Width:

6 ½" or 6 ¾"

Gullet Height:

8" or 8 ½"

Swell Width: 13"

Cantle: 3" x 13"



4415

PST Working Cutter

Sizes: 14 ½"-18"

Gullet Width:

6 ½" or 6 ¾"

Gullet Height: 8"

Swell Width: 13"

Cantle: 3 ½" x 13"



**TREE REINFORCEMENT
& COVERINGS OFFERED**

Kevlar®: five-times stronger than steel, extremely strong

Fiberglass: strong reinforcement for everyday Pleasure and Barrel saddle trees

DURAhide™: black coating seals trees from moisture and adds a layer of strength

Clear Coat: effective seal to lock out moisture

✦ Cutters ✦

Kevlar® Reinforced

4407

BM Cutter

Sizes: 14 ½"-18"

Gullet Width:

6 ½" or 6 ¾"

Gullet Height:

8 ½" or 9"

Swell Width: 13"

Cantle: 3" x 13"



4412

BW Cutter

Sizes: 14 ½"-18"

Gullet Width:

6 ½" or 6 ¾"

Gullet Height:

8 ½" or 9"

Swell Width: 13"

Cantle: 3" x 13"



4417

Kentucky Cutter

Sizes: 14 ½"-18"

Gullet Width:

6 ¼" or 6 ½"

Gullet Height: 8 ½"

Swell Width: 13"

Cantle: 3" x 13"



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Barrels

4110 BW Barrel

Sizes: 12 ½"-16"

Gullet Width:

6" or 6 ¼"

Gullet Height: 8 ½"

Swell Width: 13"

Cantle: 4" x 13"



4112 Marlene

Sizes: 12 ½"-16"

Gullet Width:

6" or 6 ¼"

Gullet Height: 8 ½"

Swell Width: 13 ½"

Cantle: 4" x 13"



4114 Josey

Sizes: 12 ½"-16"

Gullet Width:

6" or 6 ¼"

Gullet Height: 8"

Swell Width: 13 ¼"

Cantle: 4" x 13"



4116 TG Barrel

Sizes: 12 ½"-16"

Gullet Width:

6" or 6 ¼"

Gullet Height: 8"

Swell Width: 12 ½"

Cantle: 4" x 13"



Barrels

4118 Diana Spc

Sizes: 12 ½"-16"
Gullet Width:
6" or 6 ¼"
Gullet Height: 8 ½"
Swell Width: 13"
Cantle: 4" x 13"



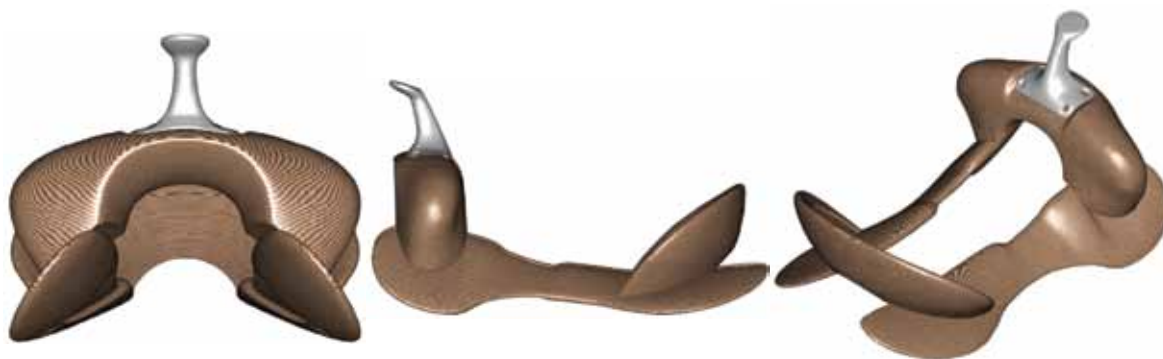
4120 TM Racer

Sizes: 12 ½"-16"
Gullet Width:
6" or 6 ¼"
Gullet Height: 7 ½"
Swell Width: 12 ¼"
Cantle: 4" x 13"



4122 CJ

Sizes: 12 ½"-16"
Gullet Width:
6" or 6 ¼"
Gullet Height: 7 ½"
Swell Width: 13"
Cantle: 4" x 13"



4126 BGC All Around

Sizes: 12 ½"-16"
Gullet Width:
6" or 6 ¼"
Gullet Height: 7 ½"
Swell Width: 12 ½"
Cantle: 4" x 13"



Wades

4850 Ray Hunt

Sizes: 14 ½"-18"
Gullet Width:
6 ¼" or 6 ½"
Gullet Height: 8"
Swell Width: 9"
Cantle: 3 ½" x 12 ½"
Horn: 3" Wood Post,
4 ¼" Cap



4852 Cliff Wade

Sizes: 14 ½"-18"
Gullet Width: 6 ½"
Gullet Height: 8"
Swell Width: 9"
Cantle: 4" x 12 ¾"
Horn: 2 ½" Wood Post,
3 ¾" Cap



4860 Visalia

Sizes: 14 ½"-18"
Gullet Width:
6 ¼" or 6 ½"
Gullet Height: 8 ½"
Swell Width: 8 ¾"
Cantle: 4" x 13"
Horn: 4" Wood Post,
3 ¼" Cap



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& COVERINGS OFFERED**

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Fiberglass: strong reinforcement for everyday Pleasure and Barrel saddle trees

DURAhide™: black coating seals trees from moisture and adds a layer of strength

Clear Coat: effective seal to lock out moisture

Slick Forks

4801 4" Slick Fork

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 9 ½"
 Cantle: 4" x 13"



4866 Weatherly

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height: 8"
 Swell Width: 9 ½"
 Cantle: 4" x 3"



4882 Butch Cassidy

Sizes: 14 ½"-18"
 Gullet Width:
 6 ¼" or 6 ½"
 Gullet Height:
 8" or 8 ½"
 Swell Width: 9"
 Cantle: 4" x 13"



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Trail

4090 True Fit Trail

Sizes: 14 ½"-18"
 Gullet Width:
 6 ½" or 6 ¾"
 Gullet Height: 8 ½"
 Swell Width: 12 ¾"
 Cantle: 3 ½" x 12 ¾"



Reiner

4370 Fort Worth Reiner

Sizes: 16"-17 ½"
 Gullet Width: 6 ½"
 Gullet Height: 7 ½"
 Swell Width: 12 ½"
 Cantle: 3" x 12 ¾"



4501 Reiner

Sizes: 16"-17"
 Gullet Width:
 6 ½" or 6 ¾"
 Gullet Height: 8"
 Swell Width: 13"
 Cantle: 2 ½" x 12 ¼"



4502 PST Reiner

Sizes: 15-17"
 Gullet Width:
 6 ¾" or 7"
 Gullet Height: 8"
 Swell Width: 12 ½"
 Cantle: 3 ½" x 12 ¾"





Show



4201 Van Core Show

Sizes: 14.5"-17"
Gullet Width:
6 1/4" or 6 3/4"
Gullet Height: 8"
Swell Width: 12 3/4"
Cantle: 3" x 12 3/4"



Half Size Trees



4990 Bronc

Sizes: 8"
Gullet: 2 3/4" x 4 1/2"
Swell Width: 7 1/4"
Cantle: 2 1/4" x 6 1/2"



4991 Chuck Shepard

Sizes: 7 1/4"
Gullet: 3 1/2" x 4 1/4"
Swell Width: 6"
Cantle: 1 1/4" x 6"



4992 TM Roper

Sizes: 7 1/4"
Gullet: 3" x 4"
Swell Width: 6 1/2"
Cantle: 1 1/2" x 6 3/4"



COMING SOON



Will James
RH Wade

Horns

18

Height: 3 ½" Cap: 2"
Iron



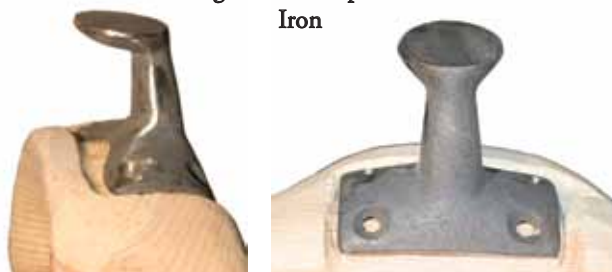
2 Texas Dally

Height: 3 ¼" Cap: 1 ½"
Brass, Iron



3 Texas Dally

Height: 2 ¾" Cap: 1 ¾"
Iron



3.5 Texas Dally

Height: 3 ¼" Cap: 1 ¾"
Iron



2.5" Duck Bill

Height: 2 ½" Cap: 2"
Brass



3" Duck Bill

Height: 3" Cap: 2"
Brass



4 Dally Post

Height: 3 ½" Cap: 2 ⅛"
Iron, Aluminum



5 Dally Post

Height: 3 ¾" Cap: 2 ⅛"
Brass

PHOTO COMING SOON

Horns

7

Height: 3 ¼" Cap: 2"
Iron



8

Height: 3 ¾" Cap: 2"
Iron



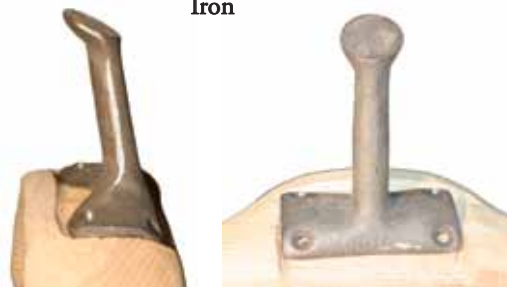
DM8

Height: 3 ½" Cap: 2 ¼"
Iron



CH4

Height: 4 ½" Cap: 1 ½"
Iron



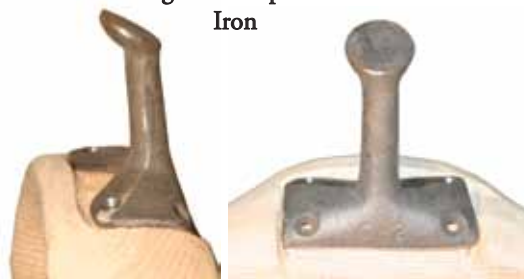
OD4

Height: 4" Cap: 1 ¾" x 1 ⅜" oval
Iron



CH2

Height: 4" Cap: 1 ½"
Iron



10

Height: 3 ¾" Cap: 1 ½"
Iron



18 GD

Height: 3 ¼" Cap: 1 ½"
Iron, Aluminum



Horns

Height: 3" Cap: 1 3/4"
Aluminum



Height: 3 1/4" Cap: 1 1/2"
Iron



Height: 3 3/8" Cap: 1 3/8"
Iron



Height: 3 1/4" Cap: 1 1/2"
Aluminum



Height: 3 ¾" Cap: 1 ½"
Aluminum



Height: 3 3/4" Cap: 1 5/8"
Aluminum



Height: 3 1/2" Cap: 2"
Aluminum



Height: 3 3/4" Cap: 1 3/4"
Aluminum



Horns

00

Height: 2 3/4" Cap: 3"
Aluminum



1 Reg

Height: 3" Cap: 1 3/4"
Iron, Brass,
Aluminum



HP

Height: 3" Cap: 2 1/2"
Aluminum



3IMP

Height: 3 1/2" Cap: 2 3/8"
Aluminum



1A

Height: 3 1/4" Cap: 2"
Aluminum



12B

Height: 3" Cap: 3 1/4"
Aluminum



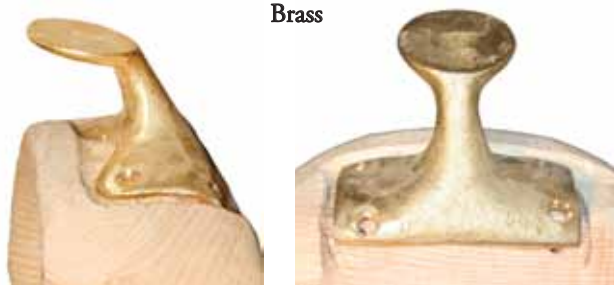
11

Height: 2 3/4" Cap: 2"
Brass, Iron,
Aluminum



Little Boy

Height: 2 1/4" Cap: 1 3/4"
Brass



✦Horns✦

Pelican or CM2

Height: 2 3/8" Cap: 2"

Brass, Iron,
Aluminum



Egg Horn

Height: 3" Cap: 2 1/2" x 1 1/2" Oval

Brass



www.RevRopes.com

The Revolution Dally Post™ replaces conventional saddle horns. A push button conveniently located on top of the cap releases the bearings in the locking pin, which allows the cap to be removed. The NevaWrap™ slides effortlessly over the Dally Post™ and the cap snaps back into place.

The push button is recessed to avoid hand injury or accidental activation. An oversized safety hole insures the cap won't accidentally come off. One-way interlocking elements prevent the cap from rotating or being installed incorrectly. The NevaWrap™ synthetic traction device slides effortlessly over the Dally Post™ and is available in Black, Pink, or Blue. Smooth contours and hourglass shape provide greater surface area for more rope contact, better traction, less slide, and more bite, especially on today's smaller and smoother ropes...saving you time on the clock and saving your ropes.

Thick symmetrical design easily outlasts 50 strips of rubber tube. Lift off, rotate or invert to distribute wear and increase longevity...saving you money. Safe concave design for tight fit to eliminate rope snags at the swell. Flared top reduces rope pop offs...helping save your fingers. Never wrap again!

✦Stirrup Buckles✦

Precision Saddle Tree's Stirrup Buckle is an exclusive design because it locks in the stirrup leather with hooks to eliminate slipping. The tail of stirrup leather is run through a keeper so it does not flop around interfering with the rider. This buckle is a unique feature for all types of western saddles and easy to use. Available in 2 1/2" or 3". Stainless Steel metal buckle with leather keeper. Sold as a pair.



≡ Why We Choose Kevlar® ≡

At Precision Saddle Tree, we discard tradition when superior, modern materials are available. This is especially true with our coverings. One of the primary coverings we use in our Ropers and Ranch trees is Kevlar® because of its immense strength - this is the same material used in bullet proof vests and is literally five-times stronger than steel.

What is Kevlar®?

Kevlar® fibers are 43 percent lighter than typical fiberglass, 10-times stronger than aluminum, and literally five-times stronger than steel. Kevlar® is the registered trademark for a para-aramid synthetic fiber. Developed at Dupont in 1965, this high strength material was first commercially used in the early 1970s as a replacement for steel in racing tires. Kevlar® has excellent resistance to high and low temperatures. Because of its immense strength, we can accomplish things with Kevlar® that cannot be done with traditional coverings.



For example, we've teamed with Dennis and Randy George of G Bar G Saddles in Riverton, Wyoming. We were able to work together and build a tree with thinner bars to improve the rider position. We also were able to strengthen the tree. The combination of added functionality and strength are essential in producing the high quality Bronc saddle that G Bar G is known for.

Specifically, the thinner bars allow the rider to sit deeper in the seat and set the rider up for more extension to the front end, allowing the rider to get higher in the neck and set his feet without resistance.

"Precision Saddle Tree Inc. does a fantastic job in the accuracy of the tree parts. Every piece fits perfect and seams are sealed. They are great to work with in getting your special tree correct even though it may take a couple of times to get it correct. We are now using Kevlar® trees in our Stock saddles to ensure a more comfortable and functional saddle. We are appreciative of their quality and workmanship. We are looking to a long working relationship."

- Dennis George, G Bar G Saddles, gbargsaddles.com

WE USE KEVLAR® BECAUSE
IT ALLOWS FOR LIGHTER,
THINNER BARS WHICH HELPS
TO IMPROVE THE BALANCE
AND RELATIONSHIP BETWEEN
HORSE AND RIDER WITH
IMPROVED STRENGTH.



✦ Coverings ✦

Kevlar® is the primary covering that we use in our Ropers and Ranch trees because of its immense strength. We also use fiberglass as reinforcement, and trees can be sprayed with our DURAhide™ coating to seal out moisture and add another layer of strength. Often we combine one or more of these materials in the coverings we offer.

Hand Laid Kevlar® Clear Coat (KCC)



We wrap the horn, swell, bars, and cantle with Kevlar® applied with a clear coat resin. With this covering, you can see all the way down to the Kevlar® and wood. It's a great choice for Ropers and Ranch Ropers.

We place a limited, conditional LIFETIME warranty on Kevlar® trees against breakage.

The warranty is limited to normal and intended use of the product.

DURAhide™ Covered Kevlar® Reinforced (DuraK)



We wrap the horn, swell, bars, and cantle with Kevlar® and overspray with DURAhide™. This coating adds another layer of strength and locks out moisture. The same amount of Kevlar® is used as the Hand Laid Kevlar® clear coat.

DURAhide™ is a polyurea elastomer that is specifically formulated as a high performance coating designed to prevent against corrosion, abrasion, weather and wear. This material is not only an effective sealer, but also adds strength to your

tree. DURAhide™ carries a tensile strength of 2300-2500 lbs psi @ 75F. DURAhide™ withstands temperatures from minus 50 to 350 degrees Fahrenheit.

DURAhide™ Covered Fiberglass Reinforced (DuraG)

We wrap the horn, swell, bars, and cantle with Fiberglass and overspray with DURAhide™. We place a 5-year warranty on Fiberglass reinforced trees. *Warranty is limited to normal and intended use of product.*

Fiberglass woven cloth provides great strength and durability when layered with a resin to form a hardened composite. We apply the cloth by hand. Fiberglass cloth has greater tensile strength than steel wire of the same diameter, at a lower weight. It's a great reinforcement for Pleasure/Trail, Show, and Barrel trees.

Tree Repair

The Profitable Solution to Broken Trees in Your Shop

Who doesn't have one of those broken rawhide trees lying around the shop? Why deal with the time consuming and costly process of getting a duplicate? Precision Saddle Tree is your cost effective solution for quickly repairing your tree and getting it back in the saddle!

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How does Precision Tree repair a saddle tree?

- We remove the old rawhide
- We repair the tree to the original fit
- We then reinforce the tree with Kevlar®. We use Kevlar® because it is literally five times stronger than steel.
- We then overspray with DURAhide™ to seal the wood from moisture and air



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Why is tree repair a good deal for the saddle maker and customer?

- The tree will be as strong or stronger than the original
- Leather from the original saddle fits back on the tree with greater ease
- If the tree had a good fit to the horse and rider, it will continue to have that same familiar fit
- We can normally repair your tree and ship it back within two weeks
- Our repair service is affordable. See our current Price List for details

We place a limited, conditional LIFETIME warranty on Kevlar® trees against breakage. The warranty is limited to normal and intended use of the product.

WHAT'S IN YOUR SADDLE?

✦ In-Stock Tree Program ✦

Guaranteed to ship within 3 days or it ships for FREE
Fed Ex Ground in the Continental U.S.



**4810 Competition
TM Roper with
strainer**

DuraK covered
Seat sizes: 14", 14 ½",
15", 15 ½", 16"
Gullet: 6 ¾" x 7 ½"
Cantle: 3 ½"
Horn: DM8



4821 Will James

DuraK covered
Seat sizes: 15", 15 ½",
16", 16 ½", 17"
Gullet: 6 ½" x 8"
Cantle: 4"
Horn: #4



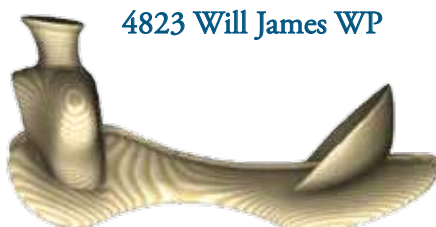
**4828 Modified
Association**

DuraK covered
Seat sizes: 15", 15 ½",
16", 17", 18"
Gullet: 6 ¾" x 8"
Cantle: 4"
Horn: #4



4832 OY Roper

DuraK covered
Seat sizes: 15", 15 ½",
16", 16 ½"
Gullet: 6 ½" x 8"
Cantle: 4"
Horn: #4



4823 Will James WP

DuraK covered
Seat sizes: 15", 15 ½",
16", 16 ½"
Gullet: 6 ½" x 8"
Cantle: 4"
Horn: 3" WP x
3 ¾" Cap



4840 Heavy Bowman

DuraK covered
Seat sizes: 15", 15 ½",
16", 16 ½"
Gullet: 6 ½" x 8 ½"
Cantle: 4"
Horn: #4



4850 RH Wade

DuraK covered
Seat sizes: 15", 15 ½",
16", 16 ½"
Gullet: 6 ½" x 8"
Cantle: 4"
Horn: 3" WP x
4 ¾" Cap

GET WHAT YOU NEED

At Precision Saddle Tree, we make it easy for you to be profitable. We understand sometimes you need a tree as soon as possible, so we've developed these popular assortment of trees to ship in a hurry.

Customer Information: Please Include Phone Number & Address

Toll Free: 877-916-TREE (8733)
Local: 361.293.6581
Fax: 361.485.6784

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PRECISION SADDLE TREE™

Precision Saddle Tree, Inc.

Armando Rosales, Thomas Stevenson, or Michael Wick
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Yoakum, Texas 77995



877-916-TREE ★ 361-293-6581

Fax 361-485-6784

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